

03/2014

Super Natural Classic V4

Direct Pressure Laminate

Level of use according to EN 13329:

class 23 / 32 - AC 4

domestic with heavy use



commercial with general use



dimension				
dimension	thickness (d)	8mm ± 0.50mm dmax - dmin ≤ 0.50mm		0.31~ ± 0.50mm dmax - dmin ≤ 0.50mm
	length	1285mm ± 0.50mm		50.59~ ± 0.50mm
	width (b)	192mm ± 0.10mm bmax - bmin ≤ 0.20mm		7.56~ ± 0.10mm bmax - bmin ≤ 0.20mm
profile	long side	twin clic	short side	5G
groove	long side	0.8 ± 0.1mm	short side	0.8 ± 0.1mm
tolerance				
squareness	EN 13329	≤ 0.20mm		
straightness	EN 13329	≤ 0.30mm		
flatness crosswise	EN 13329	concave: ≤ 0.15% convex: ≤ 0.20%		
flatness length	EN 13329	concave: ≤ 0.50% convex: ≤ 1.00%		
gaps between elements	EN 13329	average: ≤ 0.15mm max: ≤ 0.20mm		
height difference between elements	EN 13329	average: ≤ 0.10mm max: ≤ 0.15mm		
misalignment		± 2mm		
test				
abrasion resistance	EN 13329	AC4 (≥ 4000rpm)		
impact resistance	EN 13329	IC2		
stain resistance	group 1 + 2	EN 13329	grade 5	
	group 3		≥ grade 4	
castor chair test	EN 13329	no change in appearance or damage, as defined per EN 425		
thickness swelling	EN 13329	≤ 18%		
light fastness	EN 13329	blue wool scale	≥6	
		grey scale	≥4	
environment				
emission of formaldehyde		class E1		
behavior				
fire behavior	EN 13501-1	Cfl s1		
slip resistance	EN 13893	technical class DS		
thermal resistance	EN 12667	0.067 (m²K)/W		